

PARTS LIST FOR MODELS SQ-1, SQ-H, SQ-HH AND SQ-HH8 PUMPS

PART #	PART DESCRIPTION	QTY PER PUMP				
		SQ-1	SQ-H	SQ-HH	SQ-HH8	SQ-HH8
* SQ-100	SHAFT-SEAL ASSEMBLY	1	1	1	1	1
SQ-1MH	MAIN HOUSING	1	1	1	1	1
SQ-2	GEAR END COVER	1	1	1	1	1
SQ-3	MOUNTING SPACER WITH SET SCREW	4	4	4	4	4
* SQ-4	GEAR HOUSING	1	0	0	0	0
* SQ-4H	GEAR HOUSING	0	1	0	0	0
* SQ-4HH	GEAR HOUSING	0	0	1	0	0
* SQ-4HH8	GEAR HOUSING	0	0	0	1	1
* SQ-5	DRIVE GEAR	1	0	0	0	0
* SQ-5H	DRIVE GEAR	0	1	0	0	0
* SQ-5HH	DRIVE GEAR	0	0	0	1	0
* SQ-5HH8	DRIVE GEAR	0	0	0	0	1
* SQ-6	IDLER GEAR WITH BUSHING	2	0	0	0	0
* SQ-6H	IDLER GEAR WITH BUSHING	0	2	0	0	0
* SQ-6HH	IDLER GEAR WITH BUSHING	0	0	2	0	0
* SQ-6HH8	IDLER GEAR WITH BUSHING	0	0	0	2	0
649-9	IDLER GEAR SHAFT	2	2	2	2	0
R3-11	IDLER GEAR BUSHING	0	0	2	4	4
649-10	IDLER GEAR BUSHING	2	0	2	0	0
E-10	MAIN SHAFT BUSHING	1	1	1	1	1
SQ-15	BEARING RETAINER PLATE	1	1	1	1	1
SQ-19	FOOT FLANGE	1	1	1	1	1
* E-20	** BYPASS VALVE ASSY. (INCLUDING O-RINGS)	1	1	1	1	1
* 6227-17	** O-RING FOR BYPASS VALVE (BOTTOM)	1	1	1	1	1
* 568-118	** O-RING FOR BYPASS VALVE (TOP)	1	1	1	1	1
5 KEY	DRIVE GEAR KEY	1	1	1	1	1
SQ-33	SHAFT KEY, DRIVE END	1	1	1	1	1
1/4-20 TX3/4L	CAP SCREW	8	8	8	8	8
3/8-16TX1-1/4L	CAP SCREW	2	2	2	2	2
3/8-16TX8L	CAP SCREW FOR SQ-3 SPACER	4	4	4	4	4
3/8-16TX6L	CAP SCREW	2	2	2	2	2
3/8-16TX3-3/4L	CAP SCREW	6	6	6	6	6
L-3	LABEL PLATE (SERIAL NO.)	1	1	1	1	1
* VC-30	COMPLETE DRIVE COUPLING	1	1	1	1	1
* FD-30	INSERT ONLY FOR COUPLING	1	1	1	1	1
E-52 (OPTIONAL)	FOOT MOUNT BRACKET, WITH SPACERS	1	1	1	1	1
SQ-9 ****	IDLER GEAR SHAFT	1	1	1	1	1
3816114	SOCKET HEAD SET SCREW	4	4	4	4	4

* RECOMMENDED SPARE PARTS

** LIQUID MUST BE SPECIFIED WHEN ORDERING

***OPTION FOR SQ-1, SQ-H, AND SQ-HH, STANDARD FOR SQ-HH8

NOTE:

When ordering parts, the model number and serial number of pump in which the parts will be used MUST be given.

(See metal name plate on pump for this information.)